

GENERAL RECOMMENDATIONS



Recommended filling temperature for oil:

90° – 130° Fahrenheit



Test Filling:

We recommend that you test fill at least 10 cartridges to test your oil's viscosity and filling temperature.

STORAGE RECOMMENDATIONS



Caution: Before Oil has cooled

Filled cartridges should be immediately turned upside down for at least two hours until oil has cooled down. This is especially important when filling with warmer oil.



After Oil has cooled

Once your oil has cooled, we always recommend storing your products upright for at least 2 hours before usage.

CAUTIONS



Exposure to high heat:

Exposing cartridges to high temperatures during filling may cause the oil in the cartridge to expand, resulting in leakage.



Warranty:

Losses of your oil or other expenses are NOT covered by our warranty. Our liability is limited to replacement value of the cartridges.

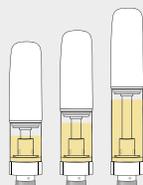
FILLING

Using a blunt tipped needle, no larger than 14 gauge, insert the tip between the outer wall of the cartridge and the center post. **Do not fill the center post.**

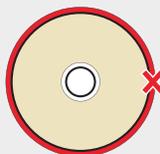


Fill with either 0.3ml, 0.5ml or 1.0ml of oil depending on the size of your tank.

Resin Cartridges only: fill up to lower edge of steel band.



When removing the needle, **do not allow fluid to drip on the inner surface** where the mouthpiece is to be seated, this will reduce tightness of the mouthpiece.



If cartridge is overfilled, wipe the exterior carefully with a dilution of **50% alcohol to water** immediately.

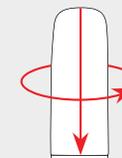


CAPPING

Remove any silicone caps on the tip or base of the cartridge before capping. Immediately after filling seat the mouthpiece firmly to prevent leakage. Avoid oil residue between the mouthpiece and the cartridge; this may **cause the tip to become unseated.**



Glass Cartridges or disposables with twist mouthpieces, twist and press mouthpiece until it is **fully sealed.**



Resin Cartridges Only: an arbor press or other mechanical device will be required to seal the mouthpiece fully. **Do not use a hammer or mallet of any type** to seal cartridges.



USAGE

Allow the filled cartridge to stand upright for a **minimum of 2 hours before use.** This will allow the atomizer to fully saturate for optimum vaporization.

